

M

SEAMLESS PIPE

Seamless pipe is formed by drawing a solid billet over a piercing rose to create the cylindrical hollow section without welding or a seam. This pipe is preferred for higher pressure pipe systems. The material is widely used in the manufacturing of pipe fittings such as bends, elbows, and tees.

The most common specifications for carbon steel are API 5L; ASTM A106; ASTM A53; ASTM A333; ASTM A335 and for stainless steel ASTM A312.

Stainless steel 304L grade sizes available (mm)

Schedule 10	Schedule 40	Schedule 80
	8	
15	15	
20	20	
25	25	
32	32	32
40	40	
50	50	50
65	65	65
80	80	80
100	100	
	125	
150	150	
200	200	200
250		
350		
400		

Stainless steel 316L grade sizes available (mm)

Schedule 10	Schedule 40	Schedule 80
	6	
	8	
	10	
15	15	15
20	20	
25	25	25
	32	32
40	40	40
50	50	50
	65	
80	80	80
100	100	100
	125	
150	150	150
200	200	200
	250	
	300	
	350	
	400	

ASTM A33 grade sizes available (mm)

Schedule 40	Schedule 80
	25
	40
50	
80	80
100	
150	150

ASTM A106 grade B sizes available (mm)

Schedule 20	Schedule 30	Schedule 40	Schedule 120	Schedule 160
200	200	200	200	200
250	250	250	250	
300	300	300		
350		350		
400		400		
450		450		
500		500		



SEAMLESS PIPE CONT.

ASTM A53 / ASTM A106 / ASME SA 106 grade B sizes available (mm)

Schedule 10	Schedule 20	Schedule 40	Schedule 60	Schedule 80	Schedule 120	Schedule 160
		6		6		
		8		8		
		10		10		
		15		15		15
		20		20		20
		25		25		25
		32		32		32
		40		40		40
		50		50		50
		65		65		65
		80		80		80
		90				
		100		100	100	100
		125		125	125	
		150		150	150	150
		200	200			
500						
	600					